

# Quantitative Cost-Schedule Risk Analysis in the 2015 LFM

2016 National Science Foundation Large Facilities  
Workshop May 25, 2016

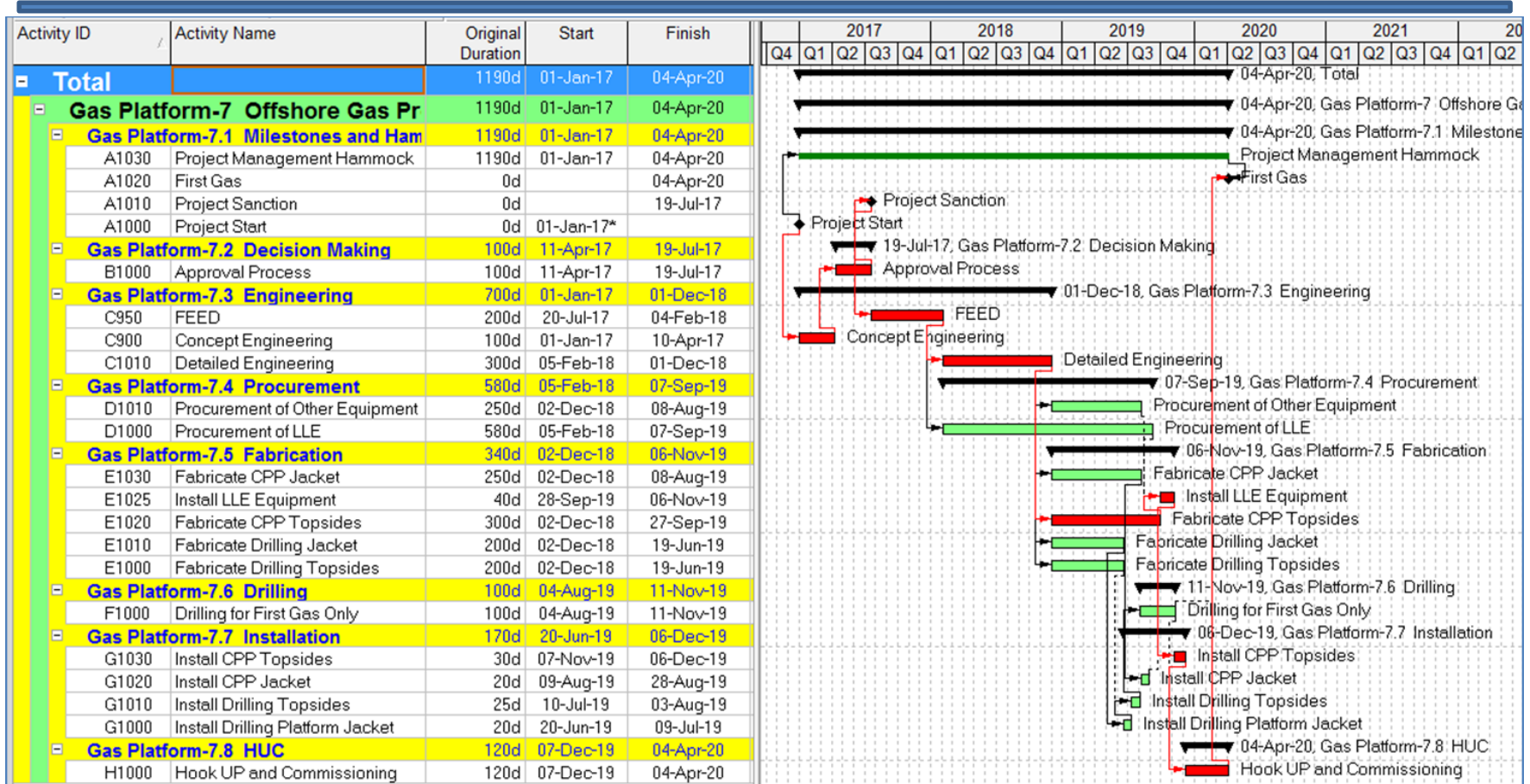
David T. Hulett, Ph.D., FAACE

Hulett & Associates, LLC

Los Angeles, CA

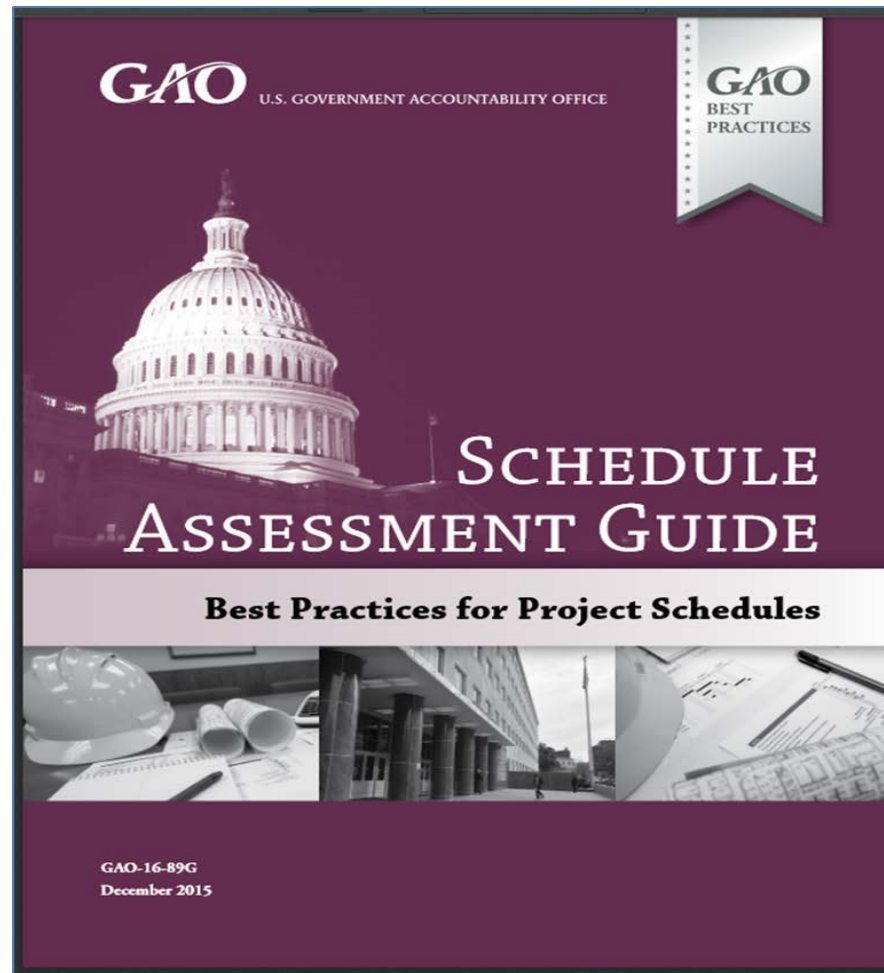


# Example Schedule: Offshore Gas Production Platform Project



This is not the model I used for the LFM.  
That one is lost to the computer gremlins.

# Test the Schedule against GAO 10-point Scheduling Best Practices



# Third-Party Software Can Help in Testing the Quality of the Schedule

ORACLE<sup>®</sup>

PRIMAVERA RISK ANALYSIS

Schedule Check Report

Plan Summary

Title	Offshore Gas Production Platform		
File name	C:\Users\David\Documents\Architect of the Capitol\Chiller Project\Schedule Review\Offshore Gas Production Platform.plan		
Plan finish date	04/04/2019	Tasks with no progress	30
Plan remaining duration	1920	In progress tasks	0
Normal tasks	17	Completed tasks	0
Summary tasks	9	Total tasks	30
Milestone tasks	3	Resource assignments	17
Hammock tasks	1	Budget cost	\$1,317,200
Monitor tasks	0	Remaining cost	\$1,317,200
Calendars	5	Actual cost	\$0
Links	27	Total cost	\$1,317,200
Resources	14		

Report Summary

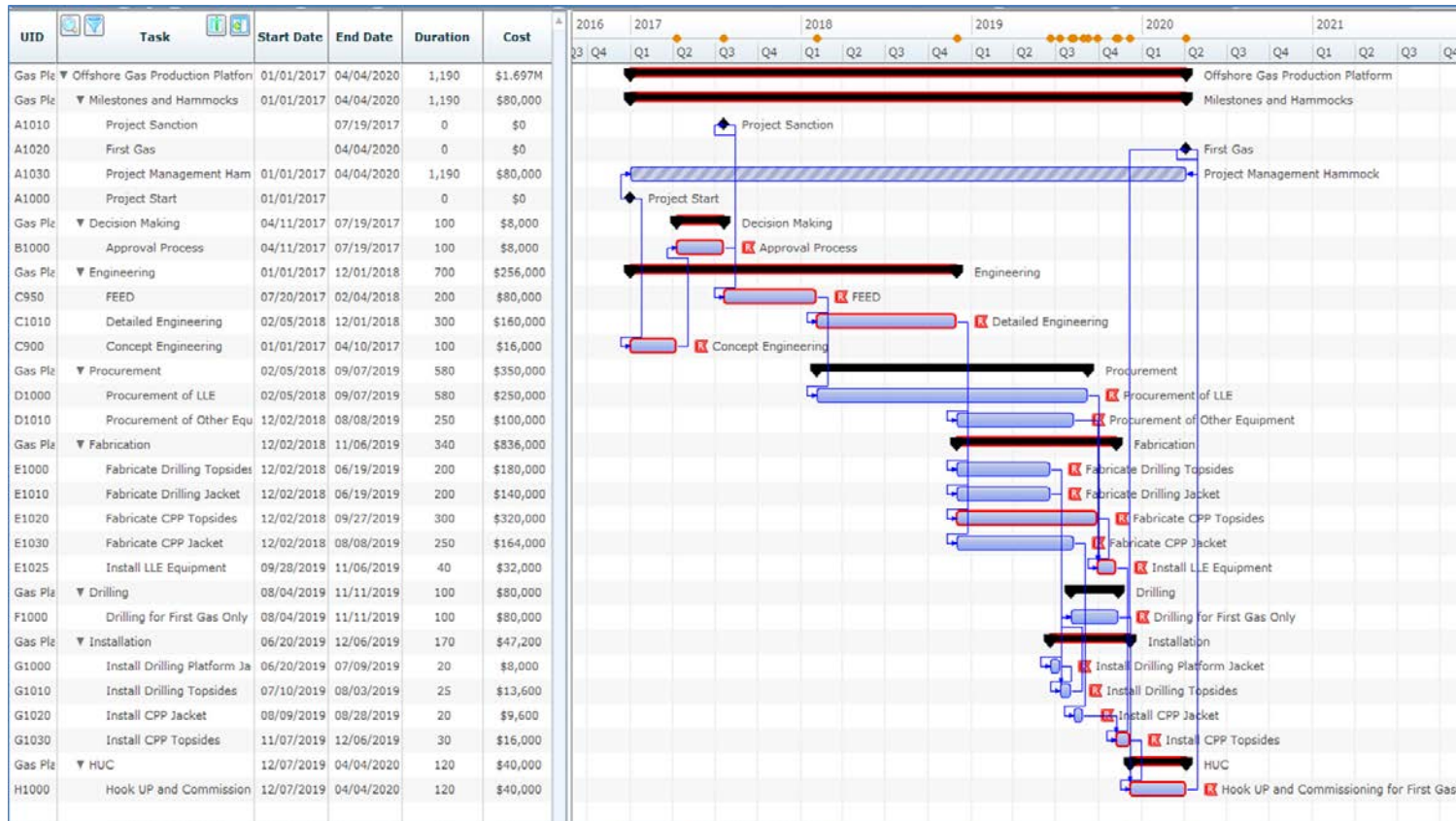
Task view	All tasks
Constraints	1
Open-ended tasks (Does not include ignored links)	2
Out of sequence updates ("broken logic")	0
Lags longer than 0 units	0
Negative lags ("leads")	0
Positive lags on Finish-to-Start links	0
Start-to-Finish links	0
Lags between tasks with different calendars	0
Links to / from summary tasks	0
Duration uncertainty distribution shape 2	Not checked
Total number of items found	3

Oracle  
Primavera Risk  
Analysis  
Schedule Check  
Report

Ribbon Analyzer								
Missing Predecessors	Missing Successors	Open Start	Open Finish	Lags	Leads	Hard Constraints	Soft Constraints	Score
1 (5%)	1 (5%)	0 (0%)	0 (0%)	0 (0%)	0 (0%)	1 (5%)	0 (0%)	90%

Deltak Acumen  
FUSE

# Import to Integrated Cost-Schedule Risk Analysis Software



39-month  
\$1.7 billion  
Project

Using Booz Allen Hamilton Polaris®

<http://www.boozallen.com/consulting/products/polaris>









# Adding Uncertainty to Activity Durations and Resource Quantities by Reference Ranges

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- Uncertainty in schedule duration is similar to “common cause” variation related to six sigma process control concepts developed by Walter Shewhart and championed by Edwards Demming
- “Common cause variability is a source of variation caused by unknown factors that result in a steady but random distribution of output around the average of the data .... Common cause variation is also called random variation, noise, non-controllable variation ... ” (<http://www.isixsigma.com/dictionary/common-cause-variation/> )



# Uncertainty to Activity Durations by Reference Ranges

Templated Uncertainty Editor		
Templates <span>➕ Add</span> <span>➖ Remove</span>		
Priority	Filter	Schedule Uncertainty
1	Engineering	 Triangular - Min:0.9 Likely:1.05 Max:1.2
2	Procurement	 Triangular - Min:0.95 Likely:1.05 Max:1.2
3	Fabrication	 Triangular - Min:0.85 Likely:1.1 Max:1.3
4	Drilling	 Triangular - Min:0.8 Likely:1.1 Max:1.3
5	Installation	 Triangular - Min:0.9 Likely:1.1 Max:1.3
6	HUC	 Triangular - Min:0.9 Likely:1.1 Max:1.4

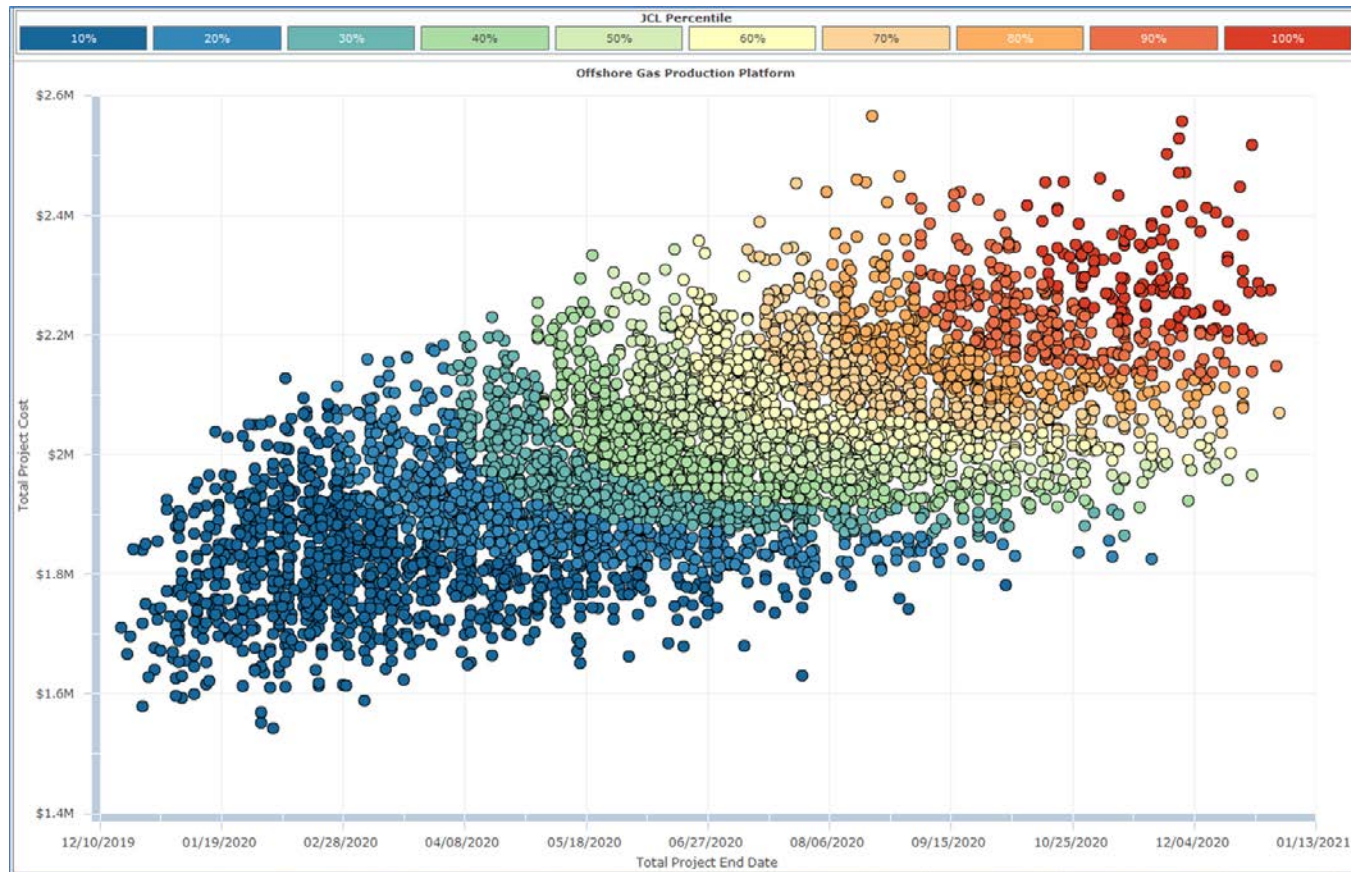
These represent uncertainty parameters for the entire activity class (engineering, procurement, fabrication...). To achieve that while using the specified ranges on each activity within the class, these uncertainty values must be correlated 100%

# Resource usage Uncertainty Ranges

Resources <span>+ Add</span> <span>- Remove</span> <span>Apply to All</span>				Utilizations <span>+ Add</span> <span>- Remove</span> <span>Apply</span>		
UID	Resource	Type	Max...	Category		Rate per unit or day
R-3	Fabrication	Time Dependent	1	Fabrication		Triangular - Min:600 Likely:800 Max:1,200
R-4	Installation	Time Dependent	1	Installation		Triangular - Min:700 Likely:900 Max:1,200
R-6	Hook Up and Commissioning	Time Dependent	1	HUC		Triangular - Min:600 Likely:800 Max:1,200
R-1	Time-Dependent	Time Dependent	1	Time-Dependent		Triangular - Min:700 Likely:800 Max:1,000
R-5	Drilling	Time Dependent	1	Drilling		Triangular - Min:750 Likely:850 Max:1,000
R-15	Procurement	Time Independent	1	Procurement		Triangular - Min:90 Likely:110 Max:140
R-7	Engineering	Time Dependent	1	Engineering		Triangular - Min:700 Likely:850 Max:1,100
R-10	Approval	Time Dependent	1	Approval		Triangular - Min:750 Likely:800 Max:900
3358	Cash	Time Independent	1	No category selected		None - Original Value: 1

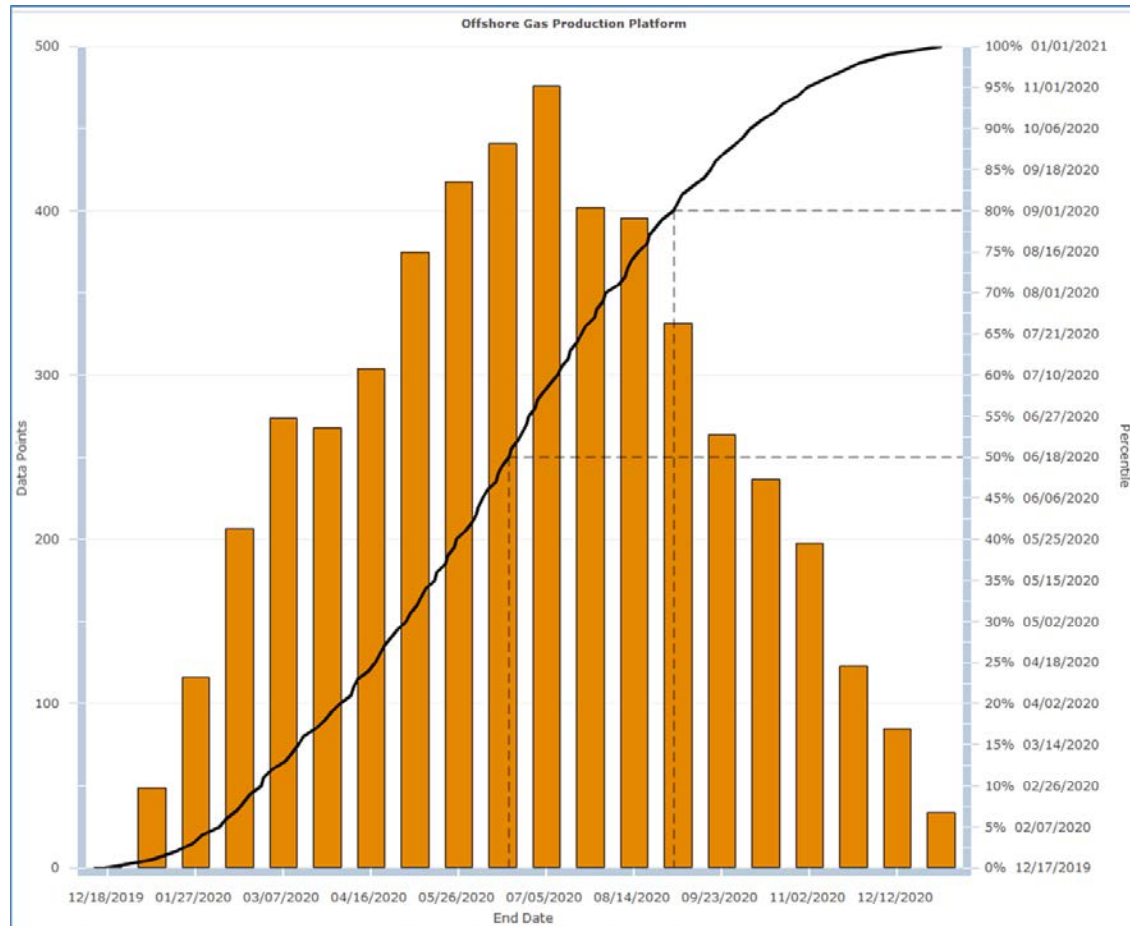


# Scatterplot: Effect of Uncertainty on Durations and Resources



Correlation Finish Date – Cost calculated at 62%. Upward slope reflects effect of uncertain durations on cost

# Effect of Uncertainty on Finish Date

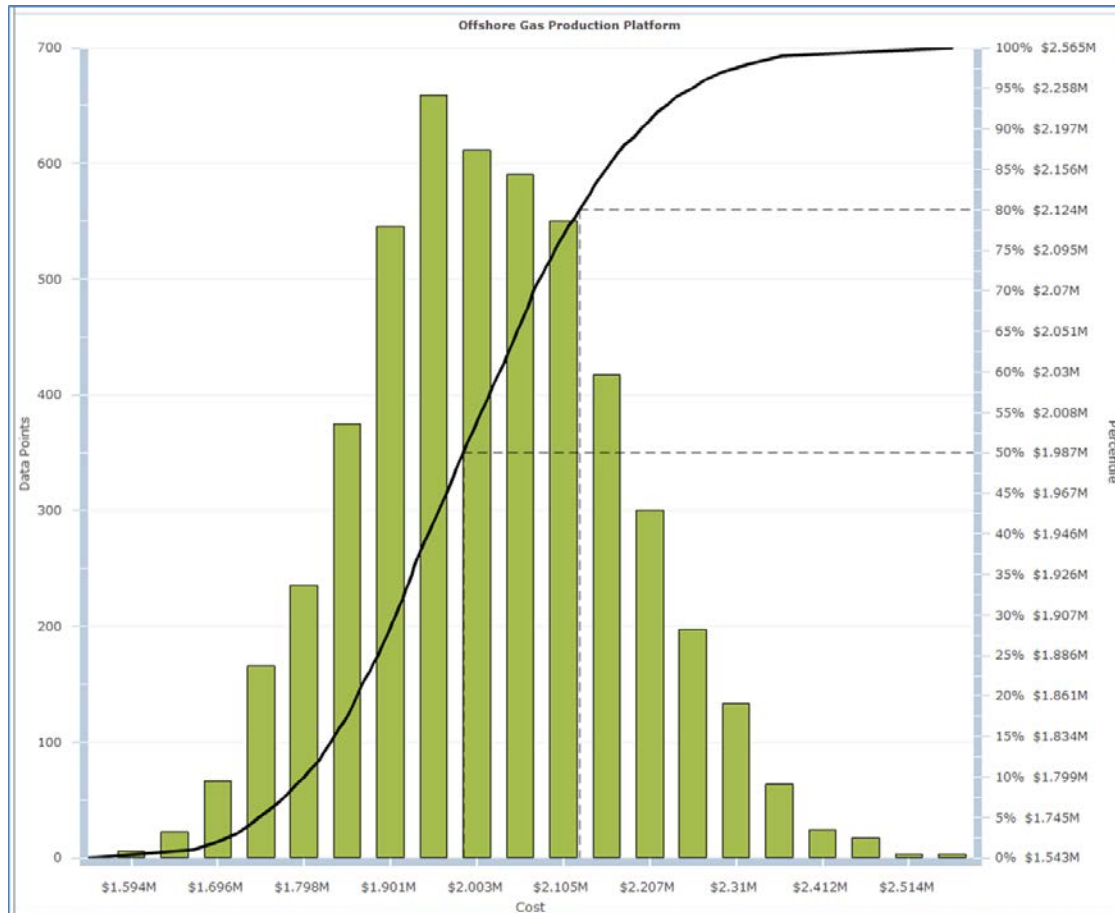


Deterministic Finish Date  
4/4/20

P-80 Finish Date 9/1/20

Effect = + 5 months

# Effect of Uncertainty on Project Cost



Baseline = \$1.69 billion

P-80 cost = \$2.12 billion

Over cost = \$427 million  
or 25%

# Add Project-Specific Risks

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- Risk is similar to “special causes” in six sigma
- “... special cause variation is caused by known factors that result in a non-random distribution of output...Special cause variation is a shift in output caused by a specific factor such as environmental conditions or process input parameters. It can be accounted for directly and potentially removed...”  
(<http://www.isixsigma.com/dictionary/variation-special-cause/>)
- Hence, pre-mitigated risks are the subject of risk mitigation workshops

# Risk Drivers (1)

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- Each identified risk has a probability that it will occur with some effect on time or cost
- If the risk occurs it affects activities' durations and costs
  - If time-dependent resources (labor, rented equipment) it will vary the daily burn rate
  - If time-independent resources (equipment to be installed, material) it will affect the entire cost directly

# Risk Drivers (2)

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- A risk may affect multiple activities
- Activities may be affected by multiple risks
- If a risk driver occurs it has a multiplicative effect on the durations of the activities it affects
  - Multiplier  $< 1.0$  → shorter duration, opportunity
  - Multiplier  $> 1.0$  → longer duration, threat
- Multiplier is chosen at random from input distribution (usually 3-point estimate, triangle)



# Introducing Risk Drivers that Cause Additional Variation in the Simulation

Discrete Driver

### Risk Driver Editor

Enabled <input checked="" type="checkbox"/>	UID	Risk Driver Name	Probability	Description	Notes
<input checked="" type="checkbox"/>	1	Engineering company productivity may differ from planned	100%		
<input checked="" type="checkbox"/>	2	Construction Contractor may or may not be familiar with the technology	40%		
<input checked="" type="checkbox"/>	3	Testing may reveal issues that need to be resolved	65%		
<input type="checkbox"/>	4	Organization's quality controls may not be sufficient to avoid issues in Delivered Product	50%		

### Risk Driver Impact Editor

Tasks Add Remove

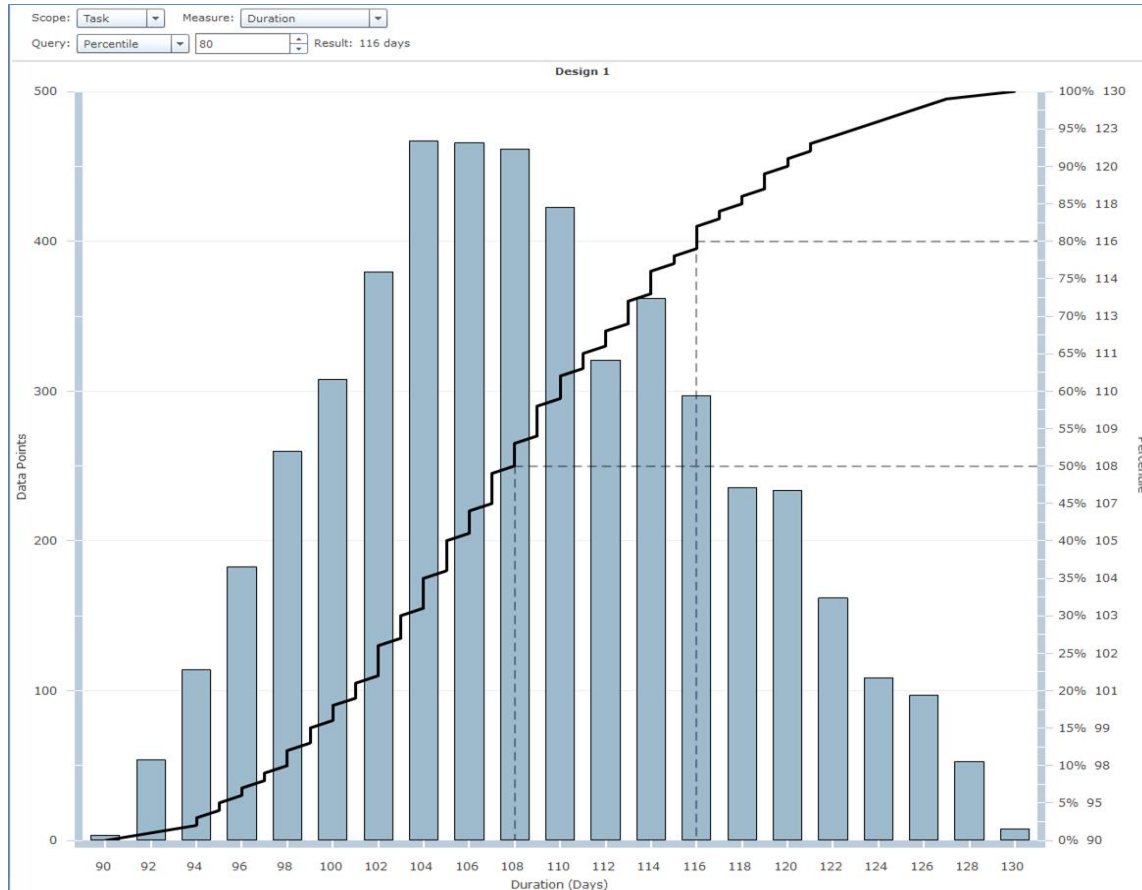
Task	In Parallel <input type="checkbox"/>
B1000 - Design 1	<input type="checkbox"/>
C1000 - Design 2	<input type="checkbox"/>

**Duration Factor**  
Triangular - Min:0.9 Likely:1.05 Max:1.3

**Cost Factor**  
None - Original Value: 1

Four risk drivers are specified. The first is a general risk about engineering productivity, which may be under- or over-estimated, with 100% probability. It is applied to the two Design activities

# 100% Likely Risk Driver's Effect on Design Duration



With a 100% likely risk the probability distribution of the activity's duration looks like a triangle. Not any different from placing a triangle directly on the activity

# Risk Driver with Risk at < 100% likelihood

### Risk Driver Editor

Enabled <input checked="" type="checkbox"/>	UID	Risk Driver Name	Probability	Description	Notes
<input checked="" type="checkbox"/>	1	Engineering company productivity may differ from planned	100%		
<input checked="" type="checkbox"/>	2	Construction Contractor may or may not be familiar with the technology	40%		
<input checked="" type="checkbox"/>	3	Testing may reveal issues that need to be resolved	65%		
<input type="checkbox"/>	4	Organization's quality controls may not be sufficient to avoid issues in Delivered Product	50%		

### Risk Driver Impact Editor

Task	In Parallel <input type="checkbox"/>
B1010 - Build 1	<input type="checkbox"/>
C1010 - Build 2	<input type="checkbox"/>

**Tasks**

Triangular - Min:0.9 Likely:1.1 Max:1.4

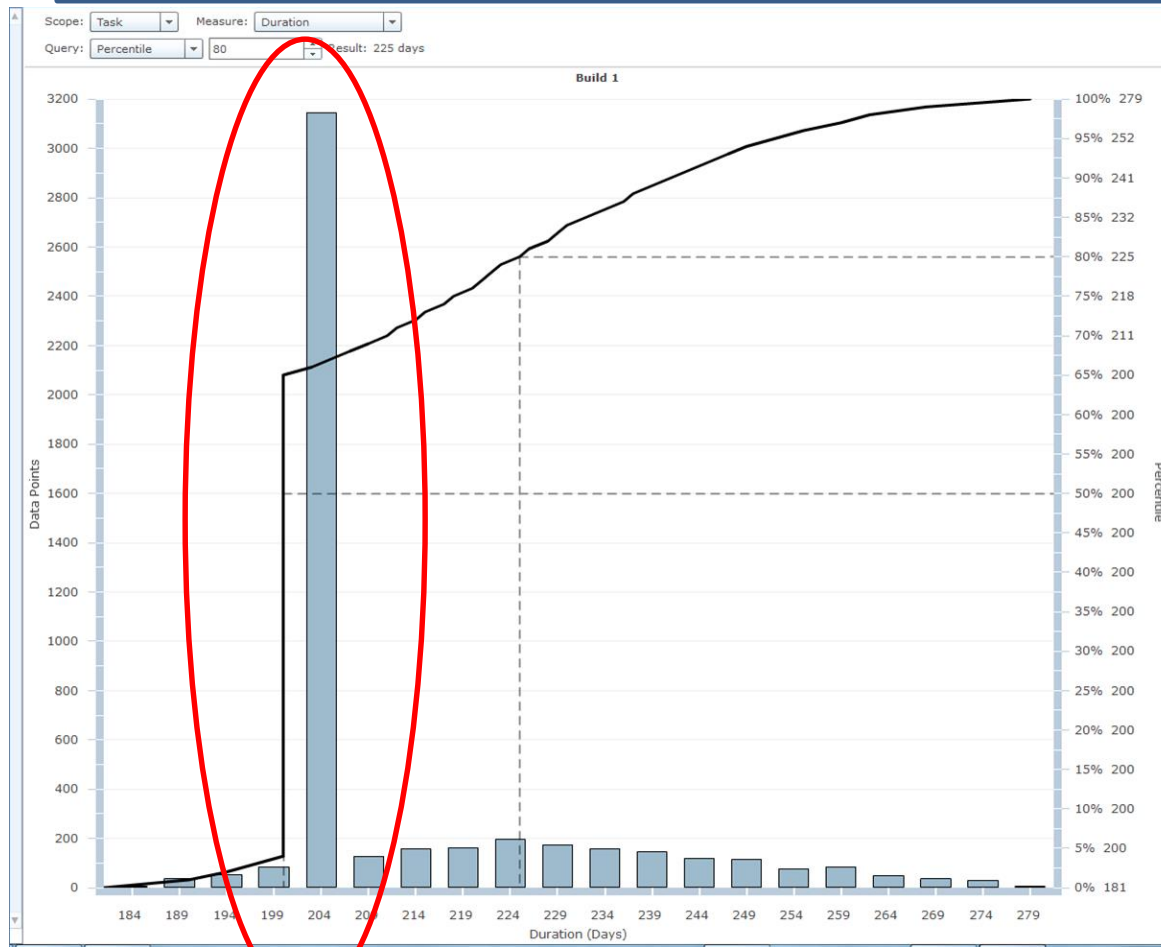
None - Original Value: 1

**Duration Factor**

**Cost Factor**

With this risk, the Construction Contractor may or may not be familiar with the technology, the probability is 40% and the risk impact if it happens is .9, 1.1 and 1.4. It is applied to the two Build activities

# With a 40% Likelihood, the “Spike” in the Distribution Contains 60% of the Probability



Here is where the Risk Driver method gets interesting. It can create distributions that reflect:

- Probability of occurring
- Impact if it does occur

Cannot represent these two factors with simple triangular distributions applied to the durations directly

# Using Risk Drivers Method

Discrete Driver Selected Risk Scenario: Baseline Edit

### Risk Driver Editor

Enabled	UID	Risk Driver Name	Description	Probability	Notes
<input checked="" type="checkbox"/>	1	Bids may be Abusive leading to delayed approval		70%	
<input checked="" type="checkbox"/>	2	Engineering may be complicated by using offshore design firm		60%	
<input checked="" type="checkbox"/>	3	Suppliers of installed equipment may be busy		50%	
<input checked="" type="checkbox"/>	4	Fabrication yards may experience lower Productivity than planned		65%	
<input checked="" type="checkbox"/>	5	The subsea geological conditions may be different than expected		70%	
<input checked="" type="checkbox"/>	6	Installation may be delayed due to coordination problems		60%	
<input checked="" type="checkbox"/>	7	Fabrication and installation problems may be revealed during HUC		55%	
<input checked="" type="checkbox"/>	8	The organization has other priority projects so personnel and funding may be unavailable		50%	

**Risk Drivers with probability**

### Risk Driver Impact Editor

Task	Parallel
B1000 - Approval Process	<input type="checkbox"/>
C1010 - Detailed Engineering	<input type="checkbox"/>
D1000 - Procurement of LLE	<input type="checkbox"/>
D1010 - Procurement of Other Equipment	<input type="checkbox"/>
E1000 - Fabricate Drilling Topsides	<input type="checkbox"/>
E1010 - Fabricate Drilling Jacket	<input type="checkbox"/>
E1020 - Fabricate CPP Topsides	<input type="checkbox"/>
E1030 - Fabricate CPP Jacket	<input type="checkbox"/>
F1000 - Drilling for First Gas Only	<input type="checkbox"/>
G1000 - Install Drilling Platform Jacket	<input type="checkbox"/>
G1010 - Install Drilling Topsides	<input type="checkbox"/>
G1020 - Install CPP Jacket	<input type="checkbox"/>
G1030 - Install CPP Topsides	<input type="checkbox"/>
H1000 - Hook UP and Commissioning for First Gas	<input type="checkbox"/>
C900 - Concept Engineering	<input type="checkbox"/>
C150 - FEED	<input type="checkbox"/>

**Activities to which Driver is assigned**

Tasks Add Remove

Duration Factor: Triangular - Min:0.95 Likely:1.05 Max:1.25

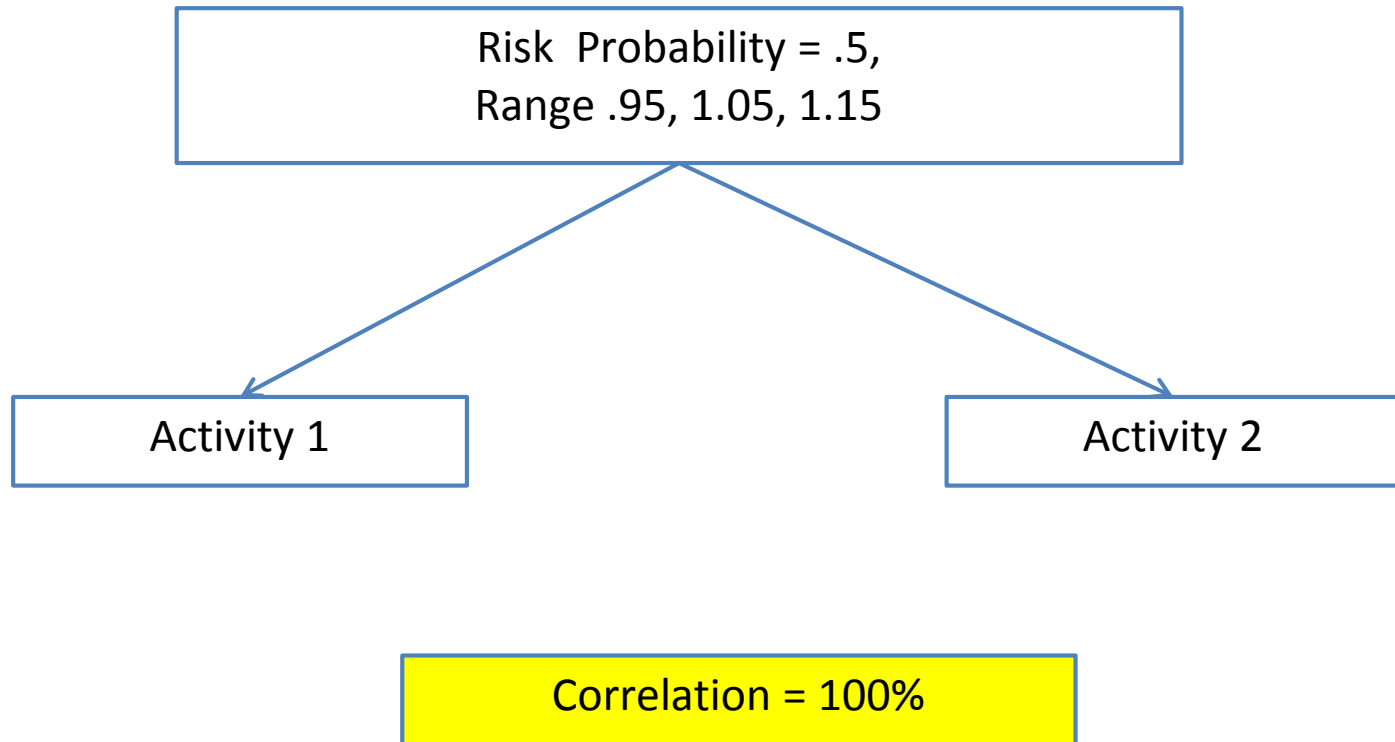
Cost Factor: None - Original Value: 1

**Risk Drivers' impact**

# Risk Factors Model How Correlation Occurs

## Coefficients are Calculated (1)

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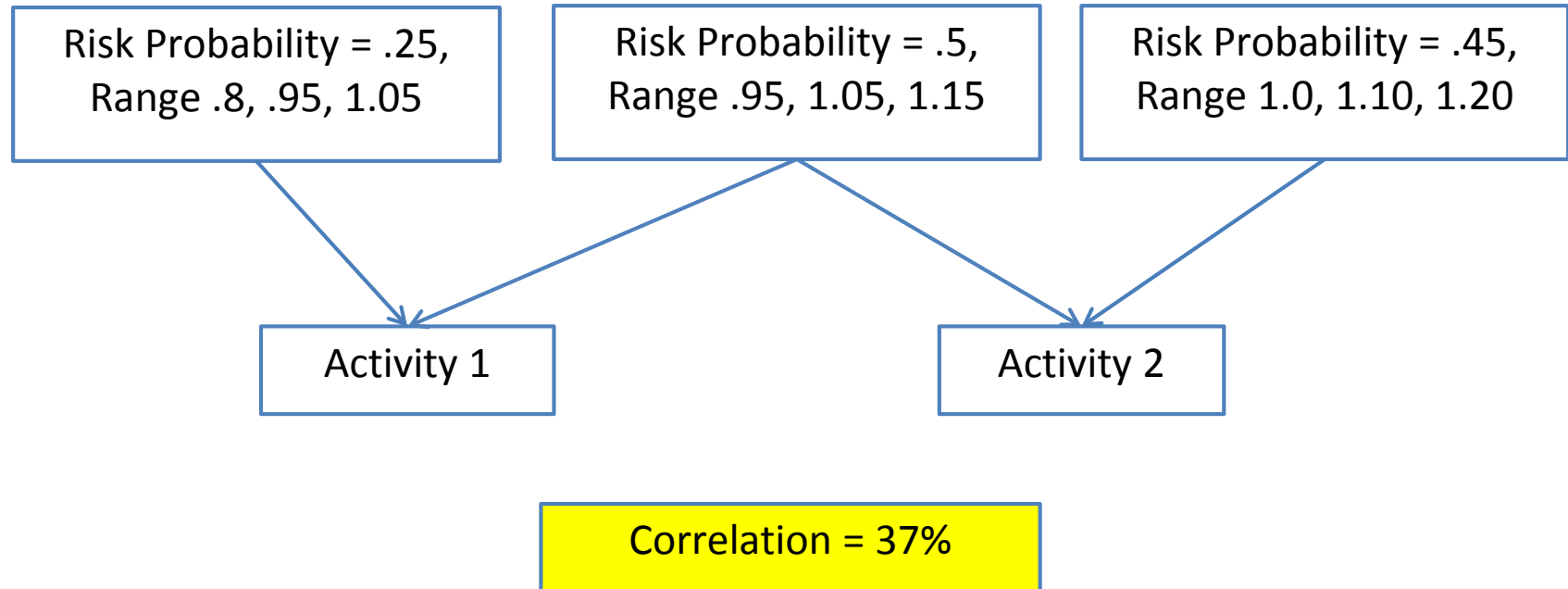


We are very bad at estimating correlation coefficients directly



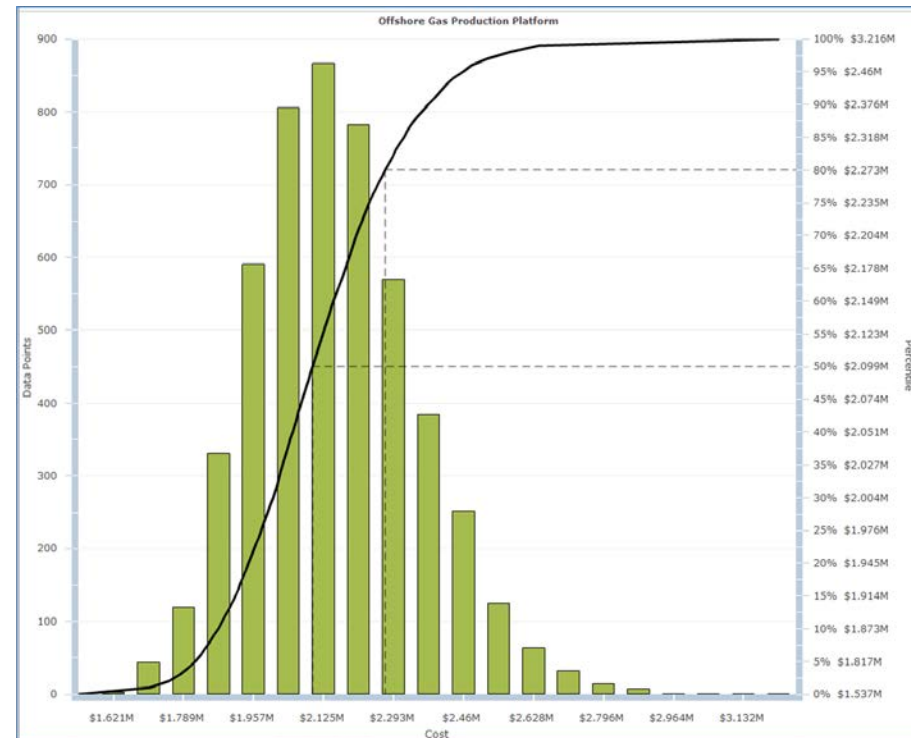
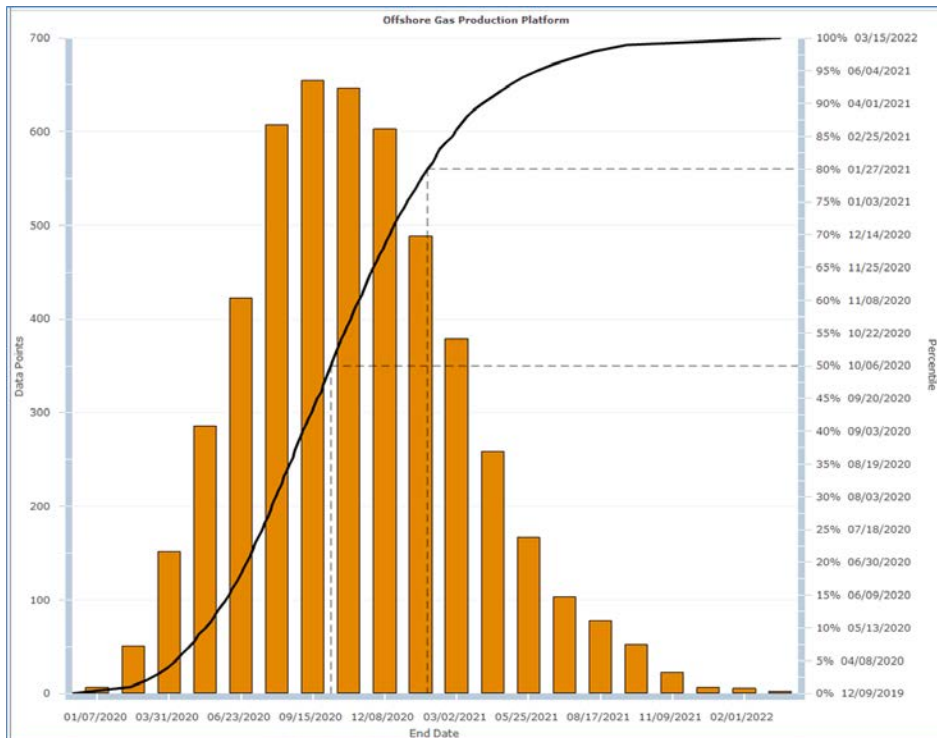
# Risk Factors Model How Correlation Occurs

## Coefficients are Calculated (2)



- Correlation is modeled as it is caused in the project
- Correlation coefficients are generated, not guessed
- Correlation drives the results correctly
- By modeling correlation we never get an inconsistent correlation coefficient matrix

# What End Date and Cost should be put forward?



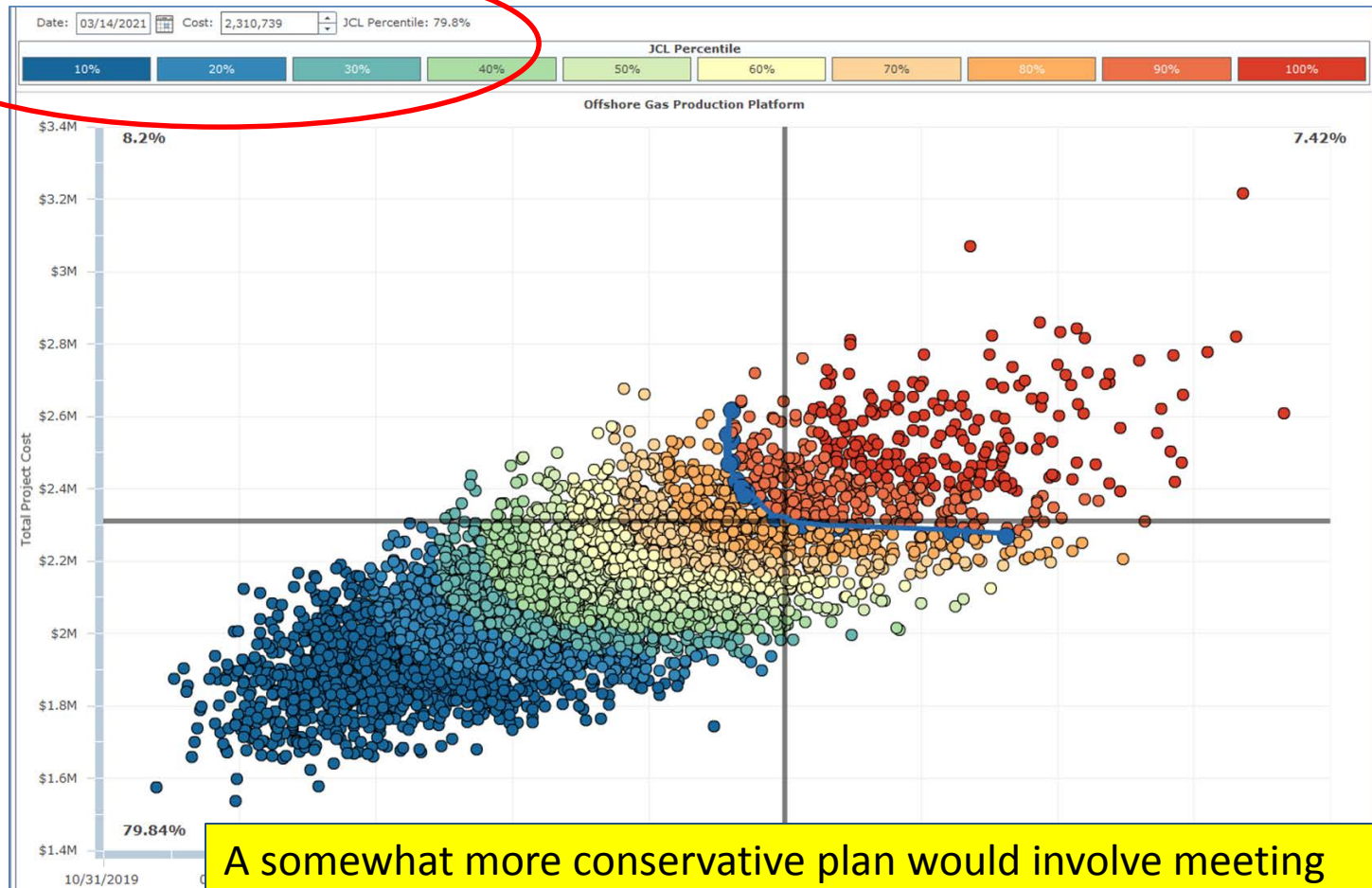
P-80 finish date is 1/27/21, adding another 5 months to the project  
P-80 cost is \$2.27 billion, adding another \$150 million to the project from uncertainty  
***Is this enough?***

# Use the Time – Cost Scatterplot to Estimate Targets to meet BOTH Objectives

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- The histograms / cumulative distribution functions estimate finish date and cost to meet each target individually
- To meet BOTH targets, use the scatterplot
- Meeting both targets requires a more conservative (later date, more cost) estimate
- How much more time and cost depends on their correlation

# Plan to Meet BOTH Finish Date and Cost Targets from JCL Scatterplot



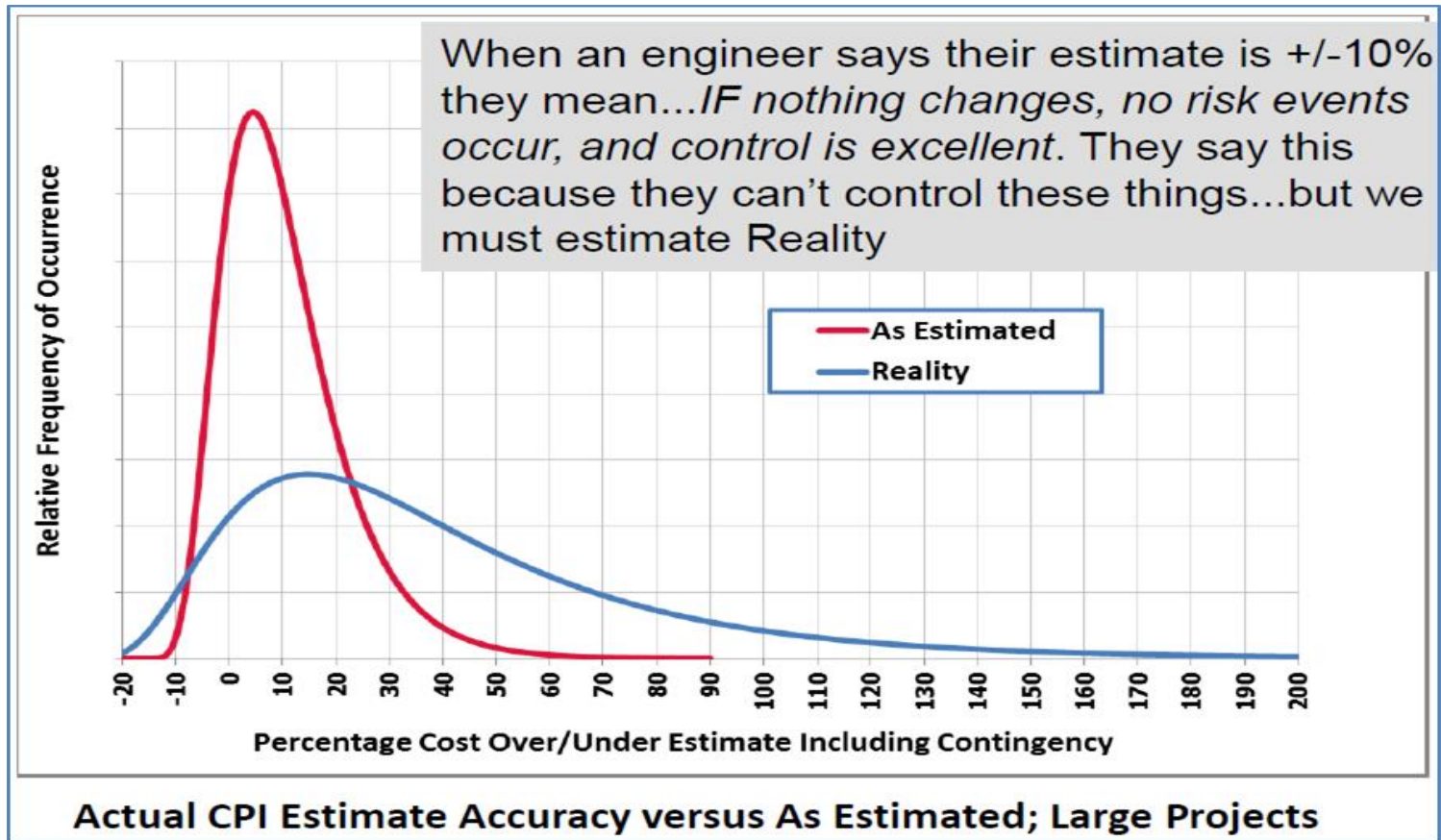
A somewhat more conservative plan would involve meeting BOTH time and cost targets, from the JCL Scatterplot



# JCL-80 compared with P-80 Results

Histogram/Cumulative Distributions (P-80) and Joint Confidence Level (JCL-80) Results with Project-Specific Risks and Uncertainty		
Baseline		
Finish Date	4/4/2020	
Budgeted Cost	\$1.70	Billions
Risk Analysis Results		
Schedule	Date	Months added
P-80	1/27/2021	9.8
JCL-80	3/14/2021	11.3
Difference	46	1.5
Cost	Billions	Dollars Added (billions)
P-80	2.27	\$0.58
JCL-80	2.31	\$0.61
Difference	0.04	

# Compare what Risk Analysis Typically Predicts vs. What Actually Happens



Source: John K. Hollmann, PE, "Reliable Risk Quantification for Project Cost and Schedule", AACE International webinar December 15, 2015



# Incorporate Systemic Risks into the Monte Carlo Simulation (MCS)

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- Systemic Risks that include:
  - Technical complexity, new technology challenging
  - Scope not fully known
  - Process definition not complete
  - Megaproject complexity, size / duration, participants
  - Project organization, e.g., joint venture, multiple EPCs
  - Project management, scheduling and estimating process, bias
- These factors can be measured and their impact on project success estimated using parametric techniques

# Inserting 3 Systemic Risks

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- Identifying the systemic risks and inserting them with appropriately-large impacts allows us to:
  - Specify the probability of occurrence
  - Identify the risks for risk mitigation
- In this case study, these megaproject risks:
  - May have interdependency issues between project elements
  - May have complex offshoring of supply chain and even EPC contractors
  - May have excessive schedule pressure “I want it sooner”

# Adding Systemic Risks

Discrete Driver Selected Risk Scenario: Baseline Edit

## Risk Driver Editor

Enabled	UID	Risk Driver Name	Description	Probability	Notes
<input checked="" type="checkbox"/>	1	Bids may be Abusive leading to delayed approval		70%	
<input checked="" type="checkbox"/>	2	Engineering may be complicated by using offshore design firm		60%	
<input checked="" type="checkbox"/>	3	Suppliers of installed equipment may be busy		50%	
<input checked="" type="checkbox"/>	4	Fabrication yards may experience lower Productivity than planned		65%	
<input checked="" type="checkbox"/>	5	The subsea geological conditions may be different than expected		70%	
<input checked="" type="checkbox"/>	6	Installation may be delayed due to coordination problems		60%	
<input checked="" type="checkbox"/>	7	Fabrication and installation problems may be revealed during HUC		55%	
<input checked="" type="checkbox"/>	8	The organization has other priority projects so personnel and funding may be unavailable		50%	
<input checked="" type="checkbox"/>	9	Megaproject may have interdependency problems		10%	
<input checked="" type="checkbox"/>	10	Megaproject may have coordination problems offshore sourcing		5%	
<input checked="" type="checkbox"/>	11	Megaproject may have excessive schedule pressure		10%	

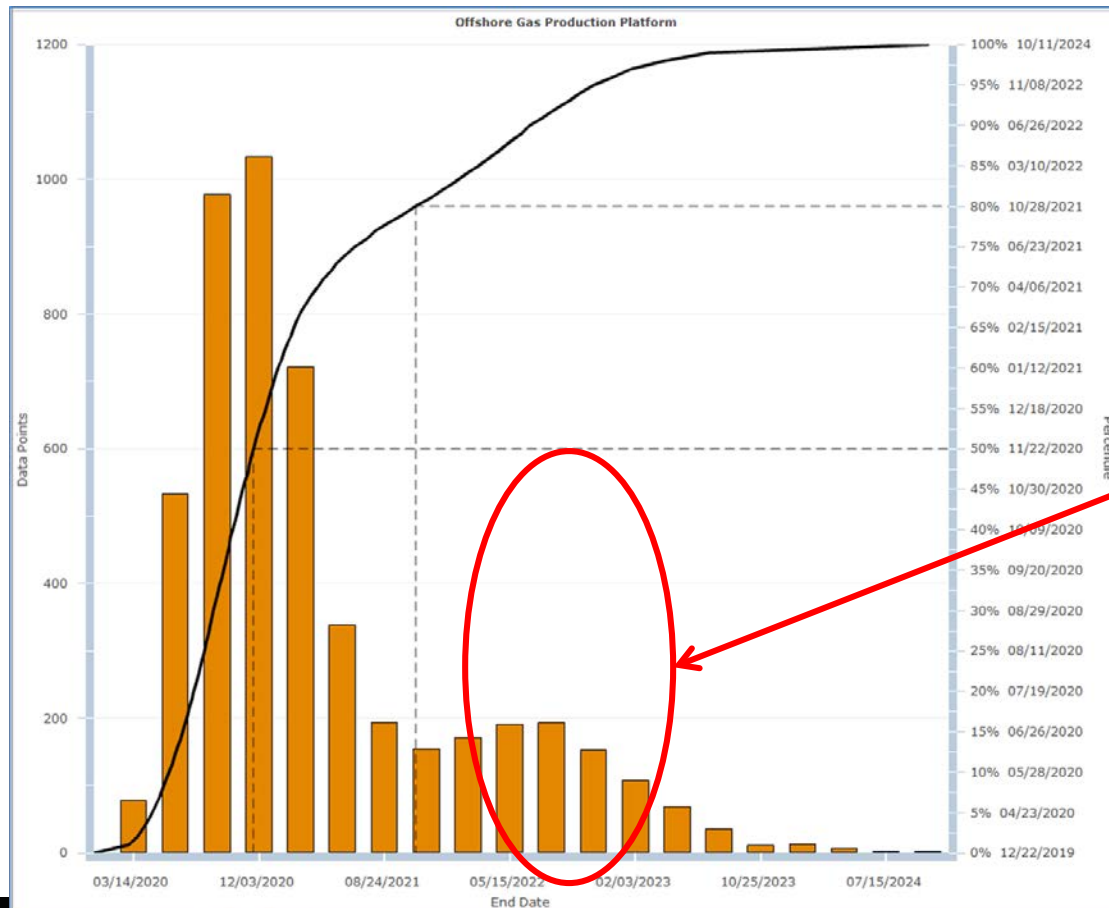
## Risk Driver Impact Editor

Tasks Add Remove

Task	Parallel	Duration Factor	Cost Factor
B1000 - Approval Process	<input type="checkbox"/>	Triangular - Min:1.4 Likely:1.5 Max:1.7	None - Original Value: 1
G1010 - Detailed Engineering	<input type="checkbox"/>		
C900 - Concept Engineering	<input type="checkbox"/>		
C950 - FEED	<input type="checkbox"/>		
D1000 - Procurement of LLE	<input type="checkbox"/>		
D1010 - Procurement of Other Equipment	<input type="checkbox"/>		
E1000 - Fabricate Drilling Topsides	<input type="checkbox"/>		
E1010 - Fabricate Drilling Jacket	<input type="checkbox"/>		
E1020 - Fabricate CPP Topsides	<input type="checkbox"/>		
E1025 - Install LLE Equipment	<input type="checkbox"/>		
E1030 - Fabricate CPP Jacket	<input type="checkbox"/>		
F1000 - Drilling for First Gas Only	<input type="checkbox"/>		
G1000 - Install Drilling Platform Jacket	<input type="checkbox"/>		
G1010 - Install Drilling Topsides	<input type="checkbox"/>		
G1020 - Install CPP Jacket	<input type="checkbox"/>		
G1030 - Install CPP Topsides	<input type="checkbox"/>		
H1000 - Hook UP and Commissioning for First Gas	<input type="checkbox"/>		

3 Systemic Risks assigned with low probability but high consequences and assigned to the entire project

# Complexity and Pressure Combined



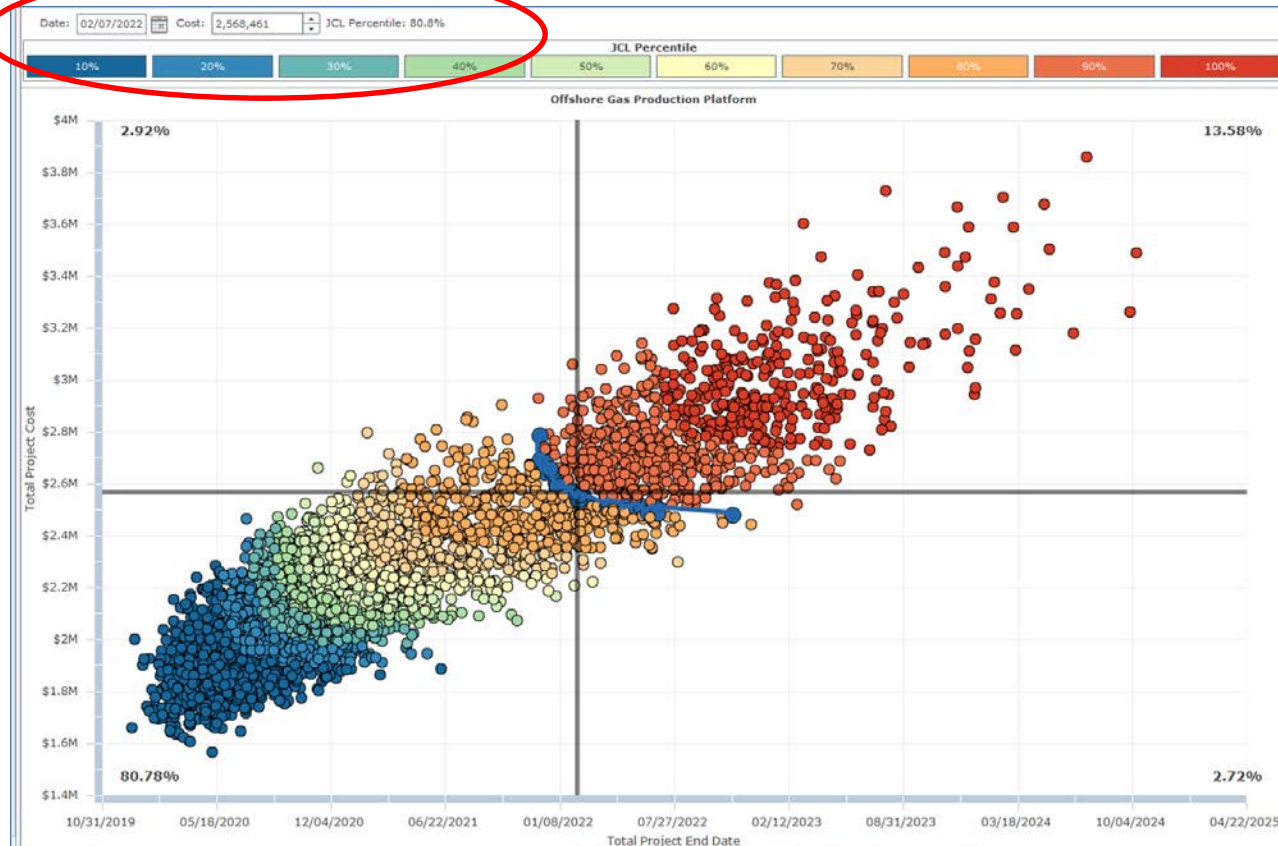
Many projects are within tolerances (+ - 20%) but some have serious problems, with overruns nearer to 70%.

Hollmann, John, "Risk Analysis on the Edge of Chaos," Cost Engineering (© AACE International), January/February 2015

In our case: P-80 → 10/28/21  
or about 19 months total  
P-80 cost → 2.49 or about  
\$793 million (47%) over  
baseline (without  
contingency)



# Scatterplot with Systemic Risks Added



The 80<sup>th</sup> percentile is approaching the second mode in the histogram

JCL-80 finish date → 2/7/22 or about 22.2 months beyond scheduled finish date

JCL-80 cost → \$2.57 billion or about +\$873 million (+ 51%) from baseline

# Picture of Prioritized Risks

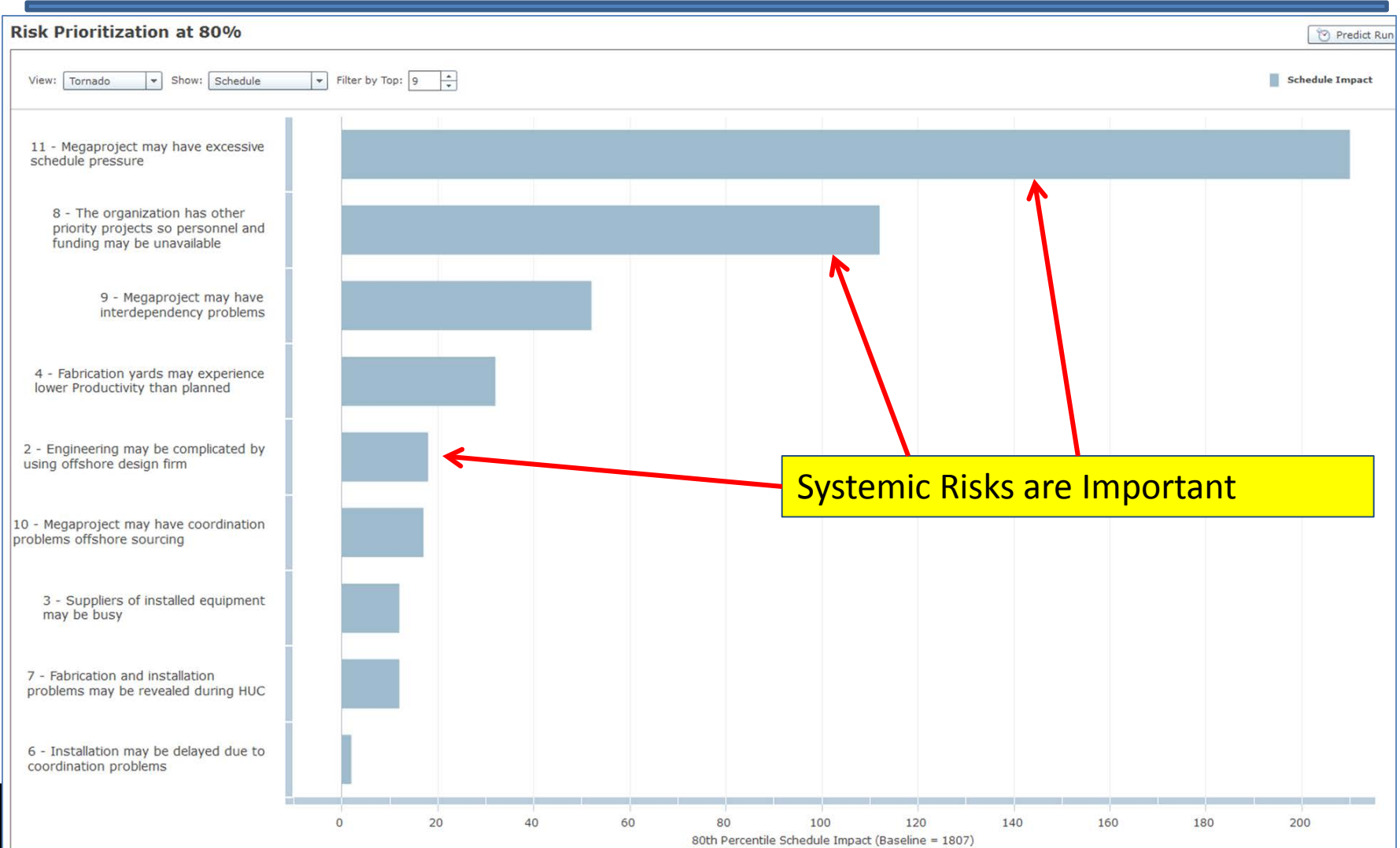
## Selected by their Days Saved at P-80

Iterative Approach to Prioritizing Risks (Based on Days Saved at P-80)

Risk #	1	2	3	4	5	6	7	8
Priority Level (Iteration #)	Abusive Bids	Offshore design firm	Suppliers Busy	Fab productivity	Geology unknown	Coordinati on during Installation	Problems at HUC	Resources may go to other projects
1	X	X	X	X	X	X	X	1
2	X	X	X	2	X	X	X	
3	X	3	X		X	X	X	
4	X		X		X	X	4	
5	X		5		X	X		
6	X				X	6		
7	7				X			
8					8			



# Risks Prioritized at the P-80 Confidence Level measured in “Days Saved”



# Risks Prioritized to P-80 and Days Saved, plus Effect of Uncertainty

Risks Prioritized to P-80	
Name	Days Saved
Megaproject may have excessive schedule pressure	210
The organization has other priority projects so personnel and funding may be unavailable	112
Megaproject may have interdependency problems	52
Fabrication yards may experience lower Productivity than planned	32
Engineering may be complicated by using offshore design firm	18
Megaproject may have coordination problems offshore sourcing	17
Suppliers of installed equipment may be busy	12
Fabrication and installation problems may be revealed during HUC	12
Installation may be delayed due to coordination problems	2
Bids may be Abusive leading to delayed approval	0
The subsea geological conditions may be different than expected	0
Contingency due to Project-Specific and Systemic Risks	467
Contingency due to Uncertainty	150
Total Contingency	617

# Risk Mitigation

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- Risks can be mitigated but usually not completely
- Mitigation actions are:
  - New, not known to the interviewees, different from yesterday
  - Committed to by management so funded, staffed, monitored and reported on
- Once agreed to, estimate the owner, cost and timing of the mitigation
- Estimate the improvement to risk parameters

# Mitigation

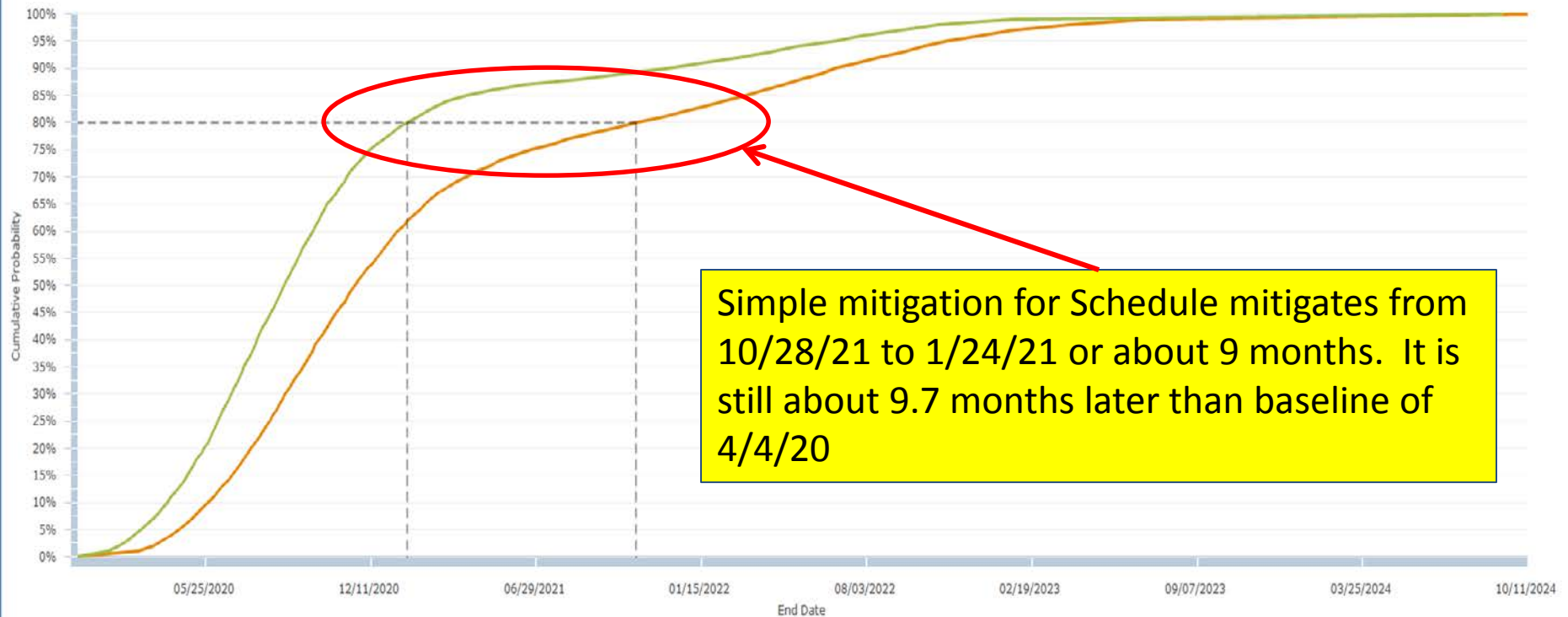
## Strategy and Simple Scenario

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- Prioritize the risks according to days saved
- Recognize that as schedule risk is addressed, the indirect effect on cost risk will be good
- Each risk mitigation has a cost and that cost will be added, so cost risk will represent two conflicting forces
- Simple scenario,
  - Cut probability in half
  - Add \$5 million to project specific risk cost and \$10 million to systemic risk for cost of risk mitigation

# Compare Pre- and Post-Mitigation Schedule

## Scenario Modeling



Simple mitigation for Schedule mitigates from 10/28/21 to 1/24/21 or about 9 months. It is still about 9.7 months later than baseline of 4/4/20

Task Data

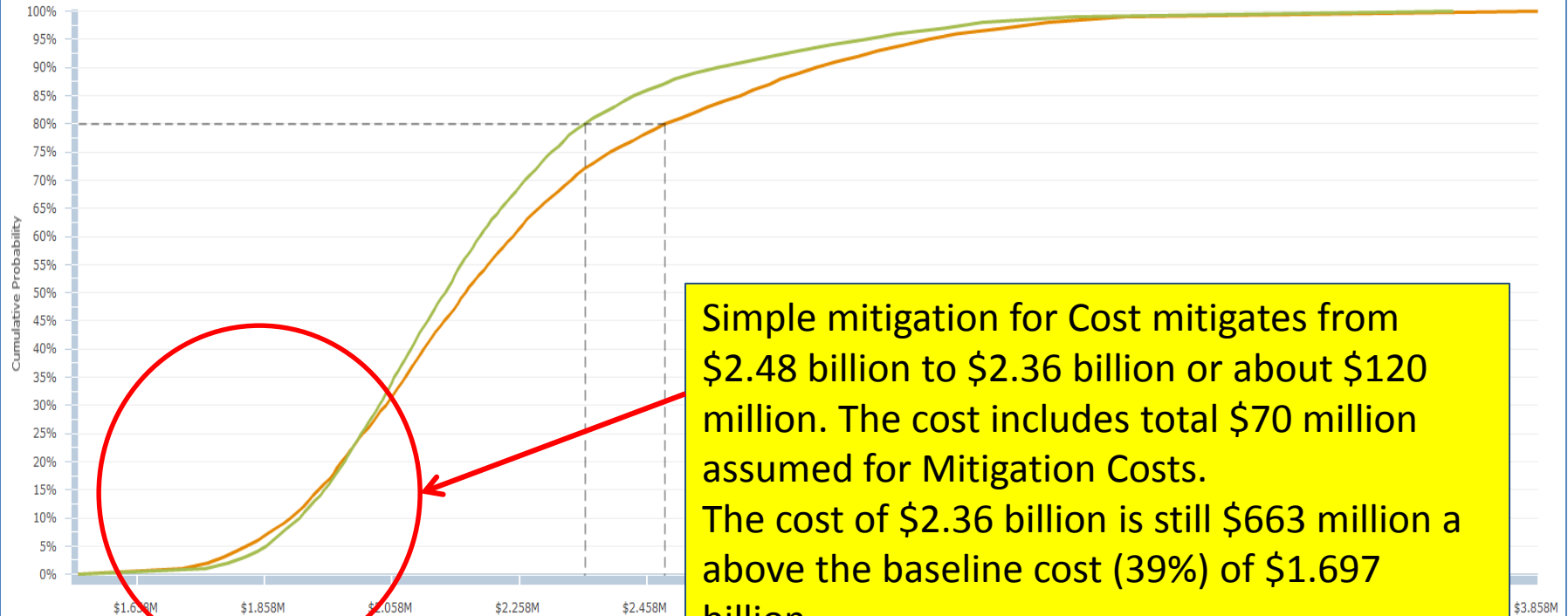
Measure: End Date

Chart Markers 80%

Enabled	Name	Original	80%
<input checked="" type="checkbox"/>	PRE-MITIGATION	04/04/2020	10/28/2021
<input checked="" type="checkbox"/>	POST-MITIGATION	04/04/2020	01/24/2021

# Compare Pre- and Post-Mitigation Cost

Scenario Modeling



Simple mitigation for Cost mitigates from \$2.48 billion to \$2.36 billion or about \$120 million. The cost includes total \$70 million assumed for Mitigation Costs. The cost of \$2.36 billion is still \$663 million a above the baseline cost (39%) of \$1.697 billion

Task Data + Add - Remove

Measure: Cost

Chart Markers 80% + - Add

Enabled	Name	Original	80%
<input checked="" type="checkbox"/>	PRE-MITIGATION	\$1.697M	\$2.487M
<input checked="" type="checkbox"/>	POST-MITIGATION	\$1.697M	\$2.361M

# Summary

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- Get a good schedule per GAO Best Practices
- Add costs as time-dependent and time-independent resources
- Interview for good Risk Data
- Model uncertainty
- Model project-specific and systemic risks using Risk Drivers
- Use JCL-80 as promise dates and costs
- Prioritize the risks @ P-80 and days saved
- Mitigate risks partially, recording mitigation costs
- Commit to the risk mitigations



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